

Welding and Tank Production Line Solutions

Getweld is professional supplier of automated welding system and many kinds of tank production line.

With more than 15 years experience, we could customized design and give you professional solutions for your plant.

Automated Longitudinal Seam Welders



• MIG, TIG, MAG and PAW welding for choice

- Designed for small to large-scale straight welding
- Applications with material of SS, carbon steel
- Thickness of material: 0.4-8mm
- Length of cylinder: 2000mm
- Electric motor Power: 3.0KW

Gantry type Automated Longitudinal seam welders



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Automated Circumferential Welding Lathes



- MIG, TIG, and MAG welding for choice
- Single-head and Double-head available
- Application: Tubes, LPG Cylinder, Fire Extinguishe
- Material: Stainless steel, Alloy steel
- Thickness of material: 2 -6mm
- Dia. range of cylinder: 200-600mm
- Length of cylinder: L≤2000mm
- Flectric motor Power: 3.0KW

Automated PAW Tunnel Seam Welder



- Designed for cylinders which have fixed diameter and high productivity
- Suitable for the welding of stainless steel, carbon steel, galvanized steel
- Thickness of material: 1.5-3mm
- Dia. of cylinder: 200-500mm
- Length of cylinder: <1500mm
- Working station: 6, 8, 12, 16

Automated Pipe/Tube Welding Stations- Platform Type



- Designed for welding flange, pipe or tubes with end dish to the porcelain enamel tank , LPG/LNG cylinder, high pressure tank
- TIG, MIG, MAG, optional
- PLC control, touch type or button type screen
- Automated feeding, discharging, lifting and resetting

Automated Pipe/Tube Welding Stations- Horizontal

- Designed for Flange, pipe or tubes with cylindrical tank body.
- TIG, MIG, MAG, optional
- Double or single welding torch, optional
- One machine could weld different sizes of couplings.
- PLC control, touch type or button type screen
- Automated feeding, discharging, lifting and resetting

7. Outer Shell Bending and Lapping Integrated Machine

- Designed for bending and lapping of outer shell. Mainly application in Solar water heater, porcelain enamel tank, heat pump
- Material: GI, stainless steel, Al. sheet, cold rolled sheet, hot rolled sheet
- Thickness of working piece: 0.4-0.6mm
- Width of bending and lapping: 6-8mm
- Effective working length: 1000-3000mm
- Hydraulic, nominal working pressure: 23Mpa
- Nominal slide force: 800Kn

Automated Double-head Necking-in Machine

- Application: Solar water heater, porcelain enamel tank, heat pump
- Material of working piece: GI, stainless steel, Al. sheet, cold rolled sheet, hot rolled sheet
- Thickness of working piece: 0.4-0.6mm
- Tank length: 800-3000mm
- Loading and unloading automatically
- Allocates In cylinder, chain conveyer

Automated Rotary-cutting machine

- Designed for cutting edge of semi-manufactured LPG cylinders.
- Increase cutting quality and precision
- Increase productivity and automaticity
- Save man power
- One practiced worker could operate 2 sets
- Productivity: 8pcs/min.
- Productivity: 4000pcs/9hours.

10. Automated Cylinder Assembly Machine

- Specially designed for forming of LPG Cylinders or enamel tank
- Assemble half upper cylinder with half lower cylinder
- High joint strength
- High precision and high productivity
- Easy operation and stable quality
- Save raw material and man power



